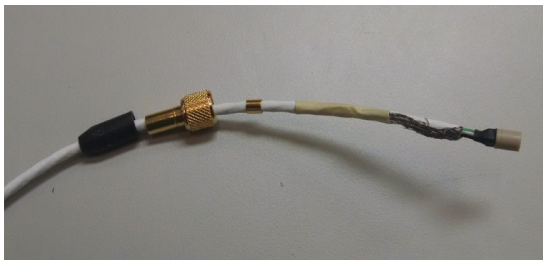
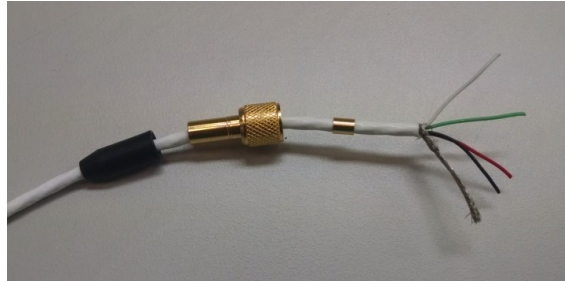


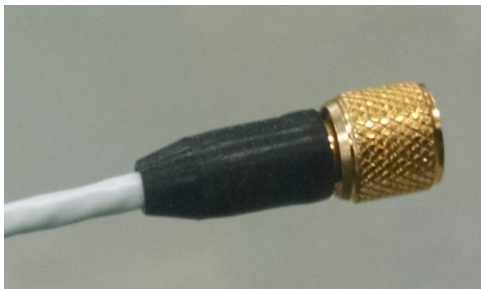
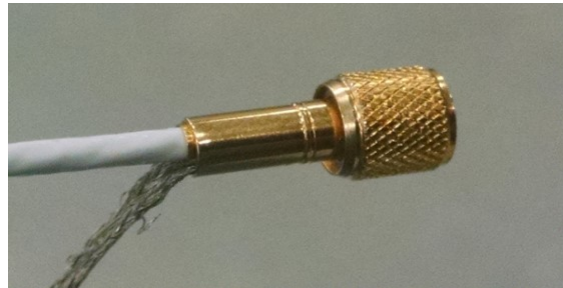
MSW-G-B-04S ASSEMBLY INSTRUCTIONS

Feed the boot, ferrule and connector barrel onto the cable. Remove the outer jacket 0.75in and pull the conductors through the shield. Flatten the 0.75 length of shield.



Trim the wires to 0.200 in and strip conductors to 0.05 in for soldering. Shrink thin wall tubing over the contacts. Tape the flattened shield to the cable.

Pull the cable back and press the insert into barrel, lining up the keyway until it clicks into place. Remove the tape and slide the ferrule under the shield and into the barrel.



Crimp the barrel with 0.151 in HEX crimp die. Trim shield . Push boot over the rear barrel.